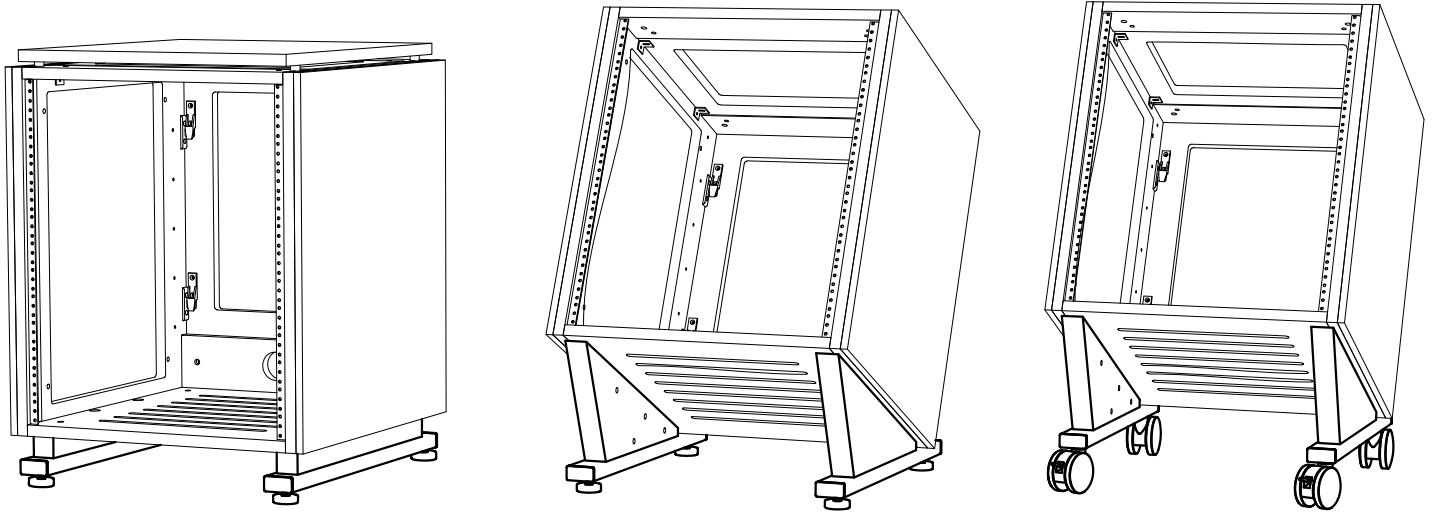


# Versa II Assembly Instructions - Base Kit



Thank you for your purchase from Sterling Modular Systems, Inc.  
We hope you have years of success with this finely engineered piece of furniture.

If you have any questions regarding assembly, missing, or damaged pieces.  
Please contact us:

---

Telephone: 610-369-5802 (8am to 3pm EST)  
Email: [sales@sterlingmodular.com](mailto:sales@sterlingmodular.com)

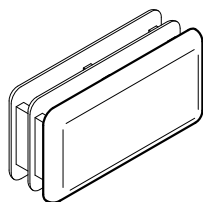
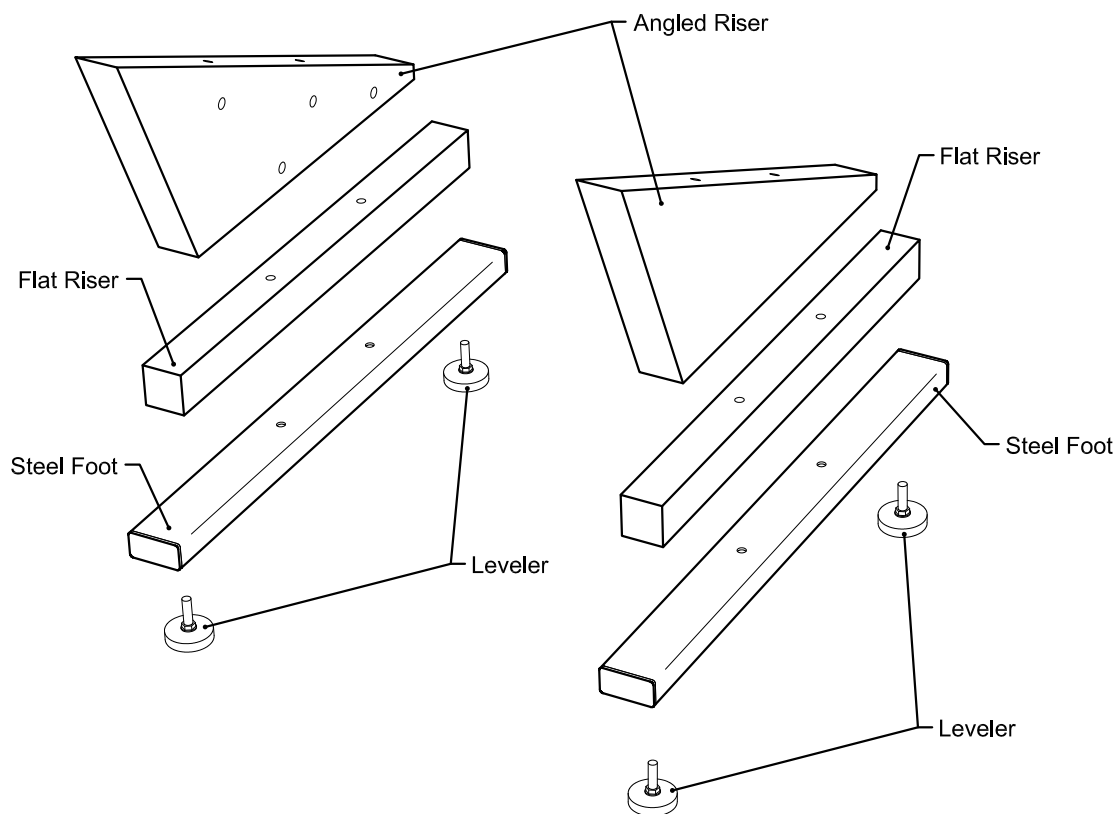
---

Thank You,  
Sterling Modular Systems, Inc.



# Versa II Assembly Instructions - Base Kit

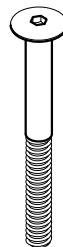
## Parts List



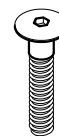
Plastic End Cap  
Quantity - 4 Pcs.



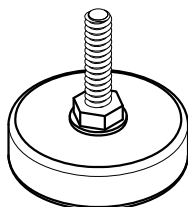
Black PVC Cap  
Quantity - 8 Pcs.



80mm x 5/16-18 Connector Bolt  
Quantity - 4 Pcs.



40mm x 5/16-18 Connector Bolt  
Quantity - 4 Pcs.



Leveler  
Quantity - 4 Pcs.



Connector Nut  
Quantity - 8 Pcs.

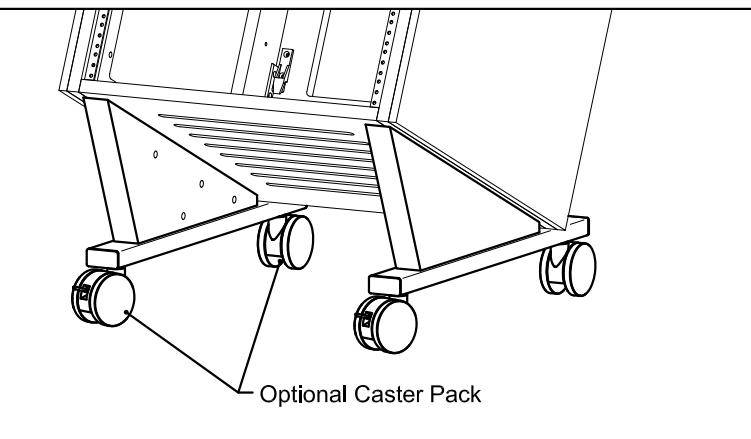
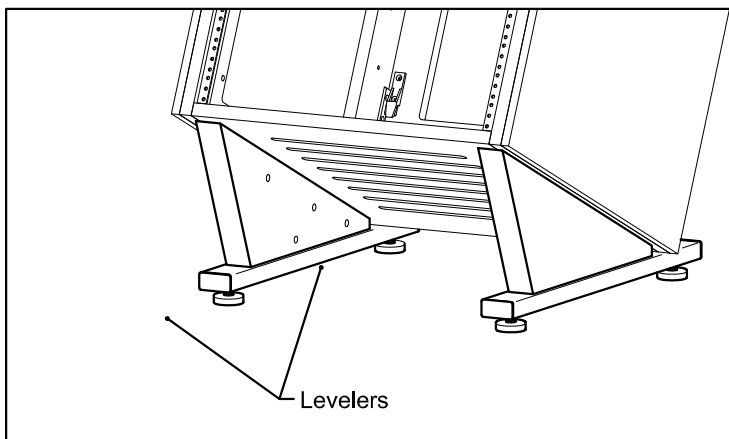


55mm x 1/4-20 Connector Bolt  
Quantity - 8 Pcs.

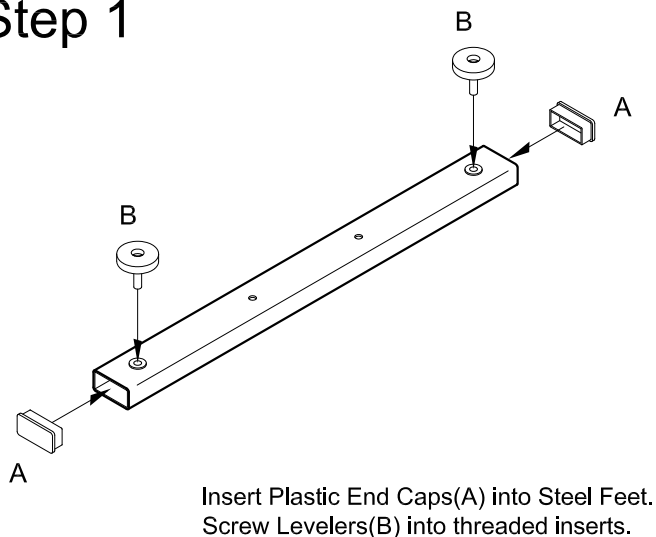
**Note:**  
Please unpack and  
organize all hardware  
prior to assembly.



# Versa II Assembly Instructions - Angled Base with Levelers

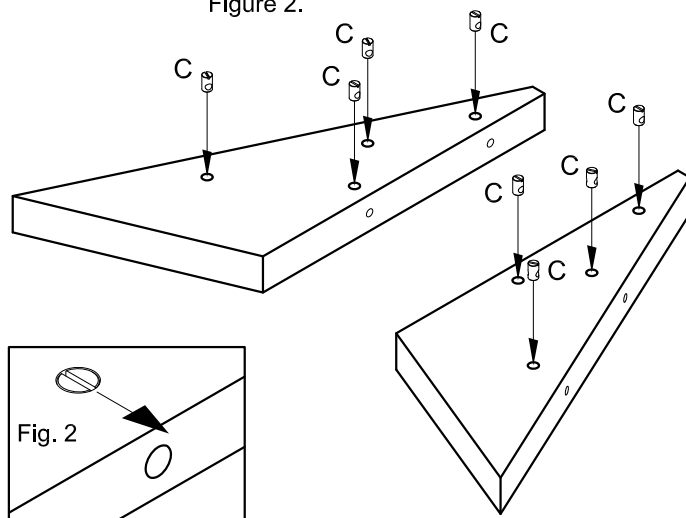


## Step 1

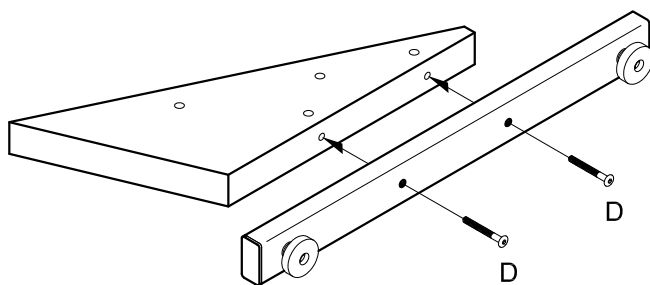


## Step 2

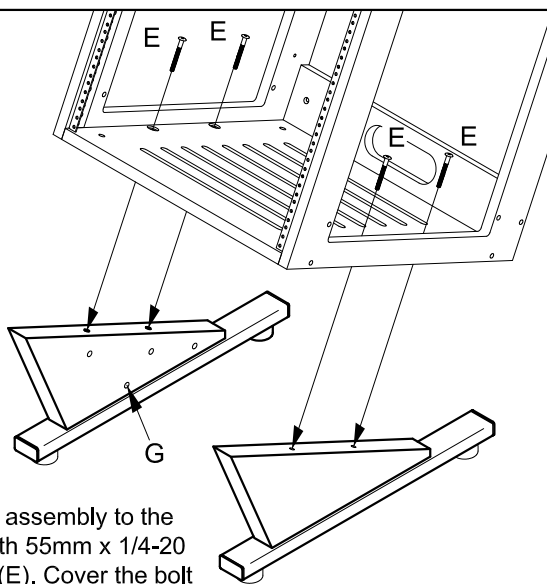
Place the Risers on a flat surface as shown. Insert Connector Nuts (C) in the holes with the slotted end facing up, and align as shown in Figure 2.



## Step 3

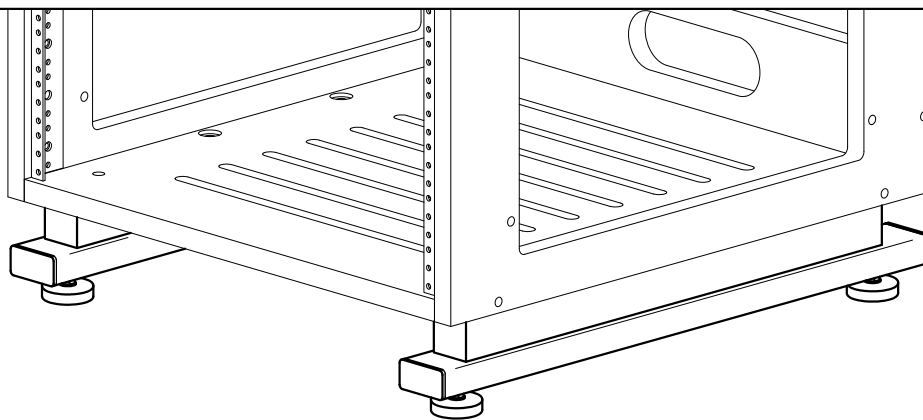


## Step 4

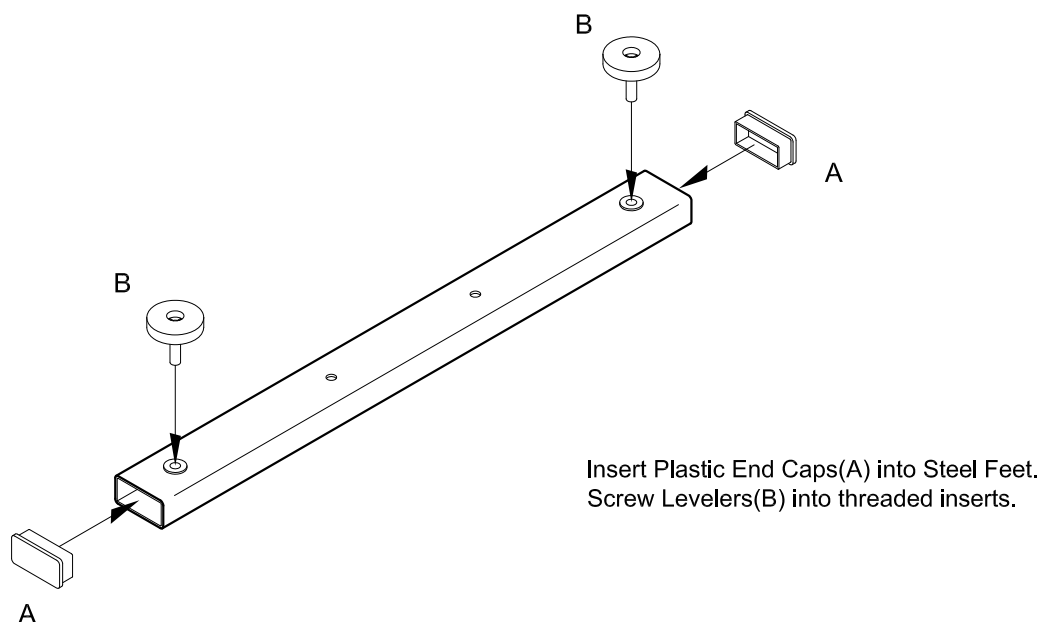


# Versa II Assembly Instructions - Flat Base with Levelers

## Assembled View

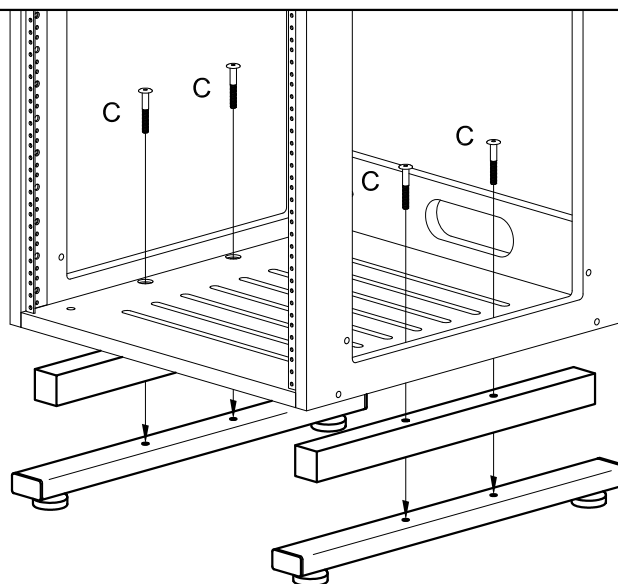


## Step 1



## Step 2

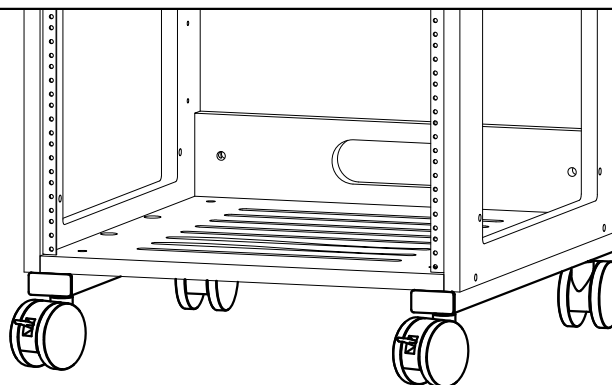
Attach the Steel Feet to the Versa II base through the Flat Riser with 80mm x 5/16-18 Connector Bolts(C).



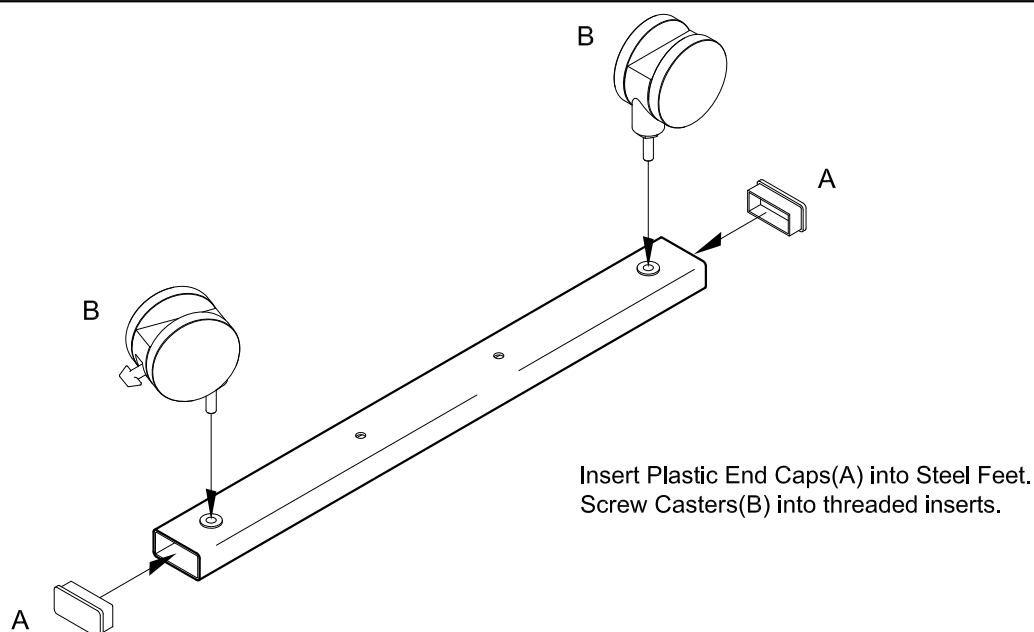
# Versa II Assembly Instructions - Steel Foot with (Optional) Casters

## Assembled View

With optional Caster Pack shown.



## Step 1



Insert Plastic End Caps(A) into Steel Feet.  
Screw Casters(B) into threaded inserts.

## Step 2

Attach the Steel Feet to the Versa II base with 40mm x 5/16-18 Connector Bolts(C).

Assemble with the Locking Casters facing the Front.

